

Tightening torques

**CAUTION**

Risk of injuries or damage

- Do not overtighten the screw bolt-nut connection to prevent damage.
- Only use genuine parts or parts approved by Vermeiren.
- Only use suitable, undamaged tools to tighten the bolt-nut connection.

Following table comprises the maximum tightening torques of dry, non-lubricated, M-threaded screw bolts in relation to their thread diameter. All other screw bolt-nut connections must be hand-tightened.

	Thread diameter						
	M4	M5	M6	M8	M10	M12	M14
Tightening torque (in Nm)	3	5.9	10	25	49	85	120